

# An overview about hand exoskeleton actuation system and thumb motions analysis

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**Abstract.** Stroke patients experience impaired hand function which significantly impacts their daily activities. Robot-assisted training is essential for restoring motor function, with hand exoskeletons serving as assistive devices to support, amplify, replace, or counteract body movements. Designing an exoskeleton that accurately mimics the natural movement of the thumb and provides adequate support is a key challenge in rehabilitation. This paper designs a retrieval model for hand rehabilitation exoskeletons from 2009 to 2023, analyzing the hand anatomy and thumb motion range. It discusses various driving mechanisms for hand exoskeletons, including cable, linkage, pneumatic, gear motor, and hybrid systems. While progress has been made in experimental stages, more research is needed for clinical applications. A universal hand exoskeleton actuation system that meets all patient preferences does not exist. Ongoing research on hybrid drive systems aims to enhance hand exoskeletons for better rehabilitation and daily use for patients with hand dysfunction.

**Keywords:** thumb motions, actuation system, hand exoskeleton, rehabilitation.

## 1. Introduction

Various types of stroke occur, including ischemic and hemorrhagic strokes [1]. Stroke can affect individuals of any age, but generally, the risk of stroke increases with age, stroke patients are mainly older people, especially in elderly individuals aged over 65. Around 50% of acute stroke survivors still suffer major cognitive or physical deficits after receiving treatment for their strokes [2]. The impaired function of the upper extremities after a stroke significantly impacts daily living activities, thereby decreasing quality of life [3]. In addition, the inconvenience caused by the movement will also have a small impact on the emotional state of the patient. So the social integration of patients with disabilities is generally difficult [4]. Therefore, helping stroke patients to carry out effective rehabilitation is a problem worthy of further study.

Executive control functions are crucial to success from a brain perspective, in terms of their functional strength, health, and ability [5]. Rehabilitation through exercise is an important way to treat brain control function. Among the key factors determining motor recovery is high intensity training offered by robotic therapy [6]. It has been found that robotic exoskeletons, which are also known as exosuits, are complex devices that are capable of assisting, amplifying, substituting, or counteracting the movement of individual body parts [7]. Many studies illustrating exoskeletal robotics, has emerged as a means of supporting health and independence [8].

For prehension, communication, and sensation, the fingers play an important role[9] like the remaining phalanges, the pollex exhibits opposition, a distinctive biomechanical capability enabling retrograde movement vis-à-vis the four digital rays (i.e., index, middle, ring, and minimus). [11]This opposability confers the capacity for fine motor control in precision grip and pinch actions pivotal to object dexterity, constituting a substantial proportion, approximately 40%, of manual functionality.[12]How to design the exoskeleton to accurately simulate the natural movement of the thumb while providing sufficient auxiliary force is an important challenge in hand exoskeleton research. Exoskeletons for the hand can be either light or complex and cost a variety of amounts .[13]Recently, exoskeleton technology for hand rehabilitation has advanced remarkably as modern medicine and engineering technology have integrated and developed rapidly .[14]After extensively reviewing the literature, the researchers have identified that addressing the driving system and thumb movement process are pivotal technical challenges in hand exoskeleton research. Current hand exoskeleton devices often suffer from bulkiness, impeding natural movements of users, and a lack of real-time feedback and deep learning algorithms for intention prediction. Therefore, designing an exoskeleton that accurately emulates natural thumb movement while providing sufficient auxiliary force remains a crucial area requiring further investigation in hand exoskeleton research. With such purpose, the primary objective of this article is to outline the fundamental characteristics of the hand, and delve into the intricate movements of the thumb. Subsequently, we provide a comprehensive overview of the diverse driving modes employed by the thumb module of the hand exoskeleton, and offer a concise summary and comparative analysis to discern the prevailing trends and research lacunae in this domain. This information will facilitate the progression of both existing and novel devices, thereby aiding patients suffering from brain strokes in their recovery process. The remaining sections of the paper are structured as follows: The "Method" section elucidates the search method and selection criteria employed to identify pertinent articles; the screening criteria for different drive modes of hand exoskeleton devices are delineated under the header "Defining Inference Model". The "Results" section presents an overview of the equipment in accordance with the inferred model. Lastly, the key findings are discussed in the "Conclusions" section, and potential design hypotheses for further exploration in this field are enumerated.

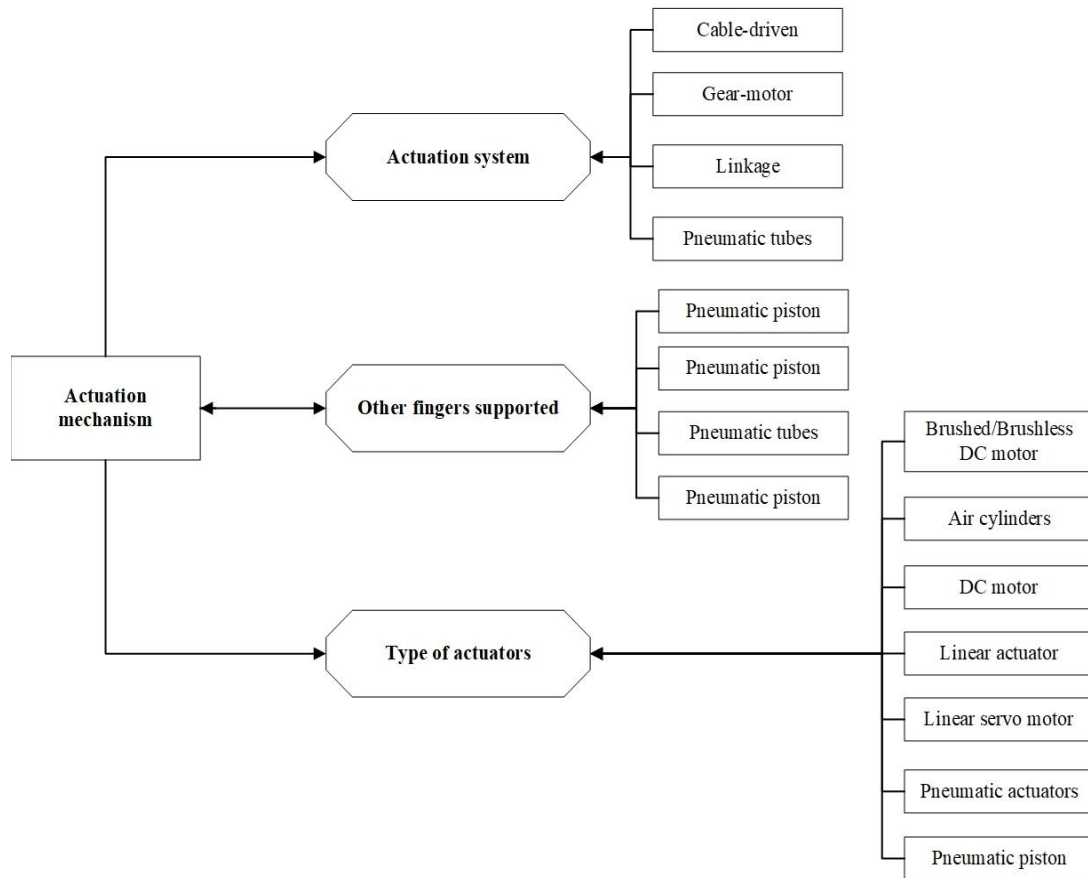
## **2. Methodology**

### *2.1. Journal selection*

To identify robotic/mechanical devices for post-stroke thumb rehabilitation, the authors conducted a systematic literature search using the following electronic databases: PubMed/Medline, Web of Science, Scopus, IEEE Xplore, Google Scholar, and China National Knowledge Infrastructure (CNKI). The search terms employed were (Hand exoskeleton AND/OR Thumb motion AND/OR Mechanic AND/OR Exoskeleton AND/OR Rehabilitation AND/OR Actuator mechanisms), the time range of search is 2009-2023, with exclusion criteria applied to devices lacking sufficient technical information in order to refine the search. Keywords such as hand rehabilitation device, active and active-assisted rehabilitation therapy, hand exoskeleton, and hand orthosis were utilized to compile a comprehensive list of these powered devices.

### *2.2. Defining retrieval model*

The retrieval model illustrated in Figure 1 offers a thorough examination of the actuation system utilized in the hand rehabilitation exoskeleton, adeptly analyzing inductive data. This model predominantly concentrates on evaluating the propulsion system of hand devices and performing detailed data analysis regarding different categories, actuation system, and incorporation of other fingers supported as reference points.

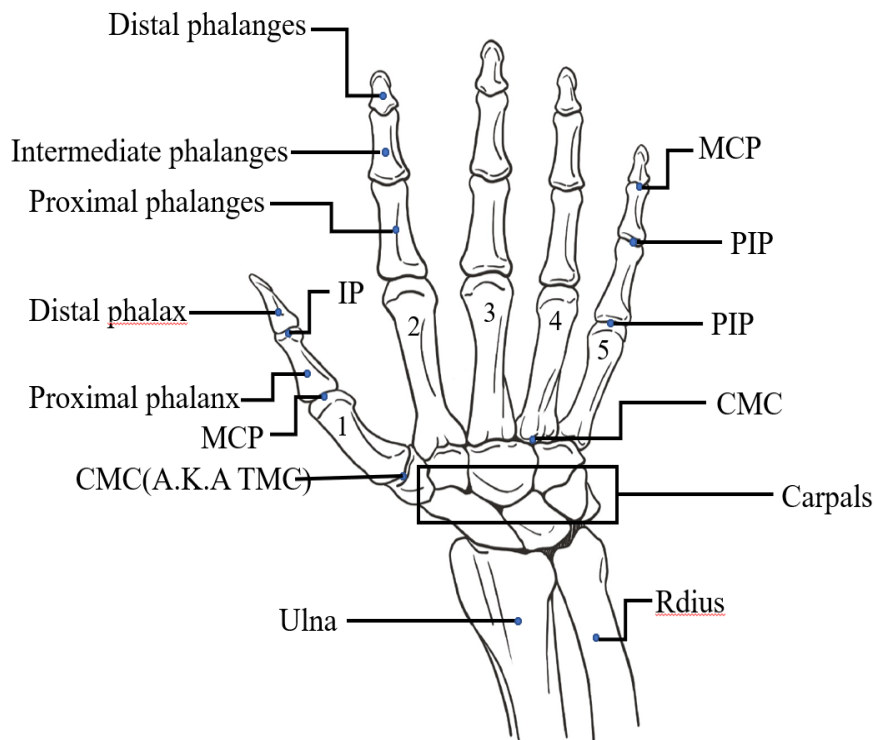


**Figure 1.** Hand exoskeleton retrieval model

### 3. Discussion and Results

#### 3.1. Anatomical structure of hand

Both sensory acquisition and motor control occur in the human hand, making it one of the most complex structures in the body . [15]It is possible that the complex structure and function of the hand as well as the neural basis that supports hand function contribute to the great difficulty of hand function rehabilitation after stroke.[16]Hand skeletons have 27 bones in total, including eight carpal bones in two rows, five metacarpals, and fourteen phalanges.[17]The skeletal structure of the hand consists of 8 carpal bones arranged in two rows, connecting the forearm to the palm; 5 metacarpal bones, which connect the fingers to the wrists, with the first metacarpal bone corresponding to the thumb and the second to fifth metacarpal bones forming the palm; and 14 phalanges, with the thumb composed of proximal and distal phalanges, and the fingers (excluding the thumb) composed of proximal, middle, and distal phalanges. Among five fingers, thumb has only two phalangeal segments (distal and proximal). The joints of the hand are named after the bones they connect to. Therefore, each finger has a metacarpophalangeal joint (MCP) and two interphalangeal joints (IP): distal (DIP) and proximal (PIP). The thumb has only one IP joint. In addition, each knuckle contains a carpometacarpal joint (CMC). The CMC joint of the thumb is also called the thumb carpometacarpal joint (TMC), because it is where the thumb metacarpal bone connects with the trapezium bone.

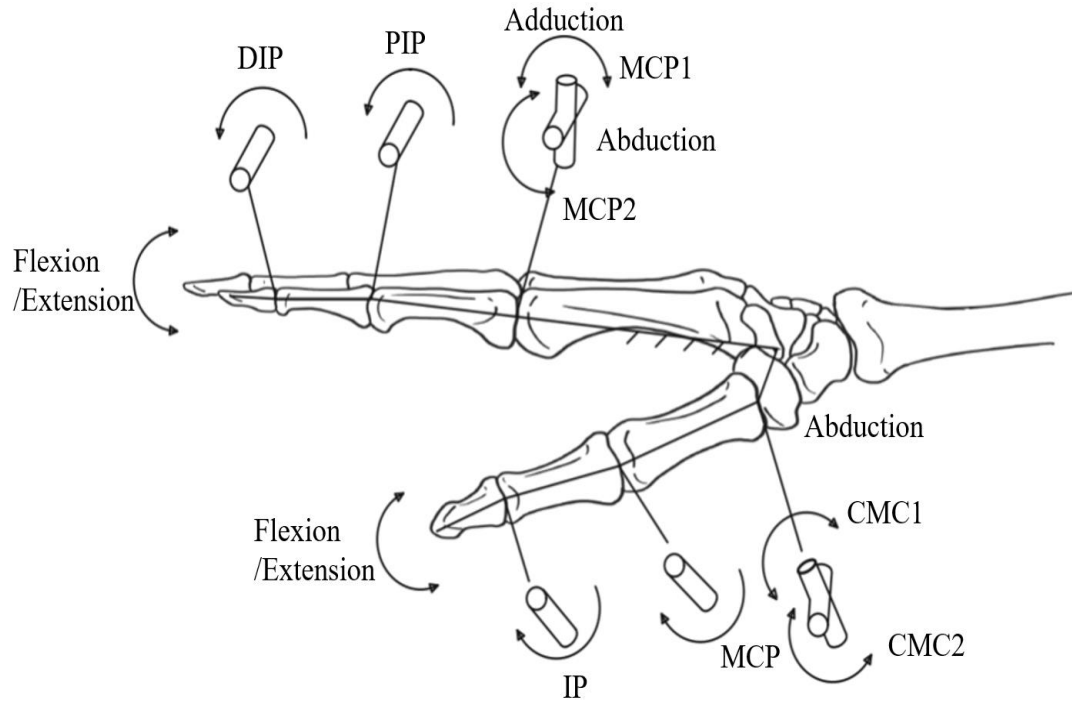


**Figure 2.** Schematic diagram of skeletal structure of the hand

### 3.2. Thumb motion analysis

The thumb exhibits a wider range of motion compared to the other fingers, with the ability to flex upwards, downwards, inwards, outwards, forwards, and backwards, while the other fingers are limited to bending within a fixed plane. Norkin and White, as well as Barakat et al.[18-19] established a standardized method in 2013 based on the thumb's range of motion, indicating the complexity of thumb movement. The thumb demonstrates a higher degree of independence relative to the other fingers, allowing for individual control during fine motor tasks, whereas the other fingers typically require coordination with the thumb. This independence affords the thumb greater flexibility and adaptability in various scenarios requiring intricate manual dexterity. Tang et al.[20] conducted a comprehensive marker-based study on thumb motion, noting that the first metacarpal generally moves in an oblique direction relative to the anatomy of the carpometacarpal (CMC) joint. Additionally, the American Medical Association's research further supports these findings.

Analyzing thumb motion involves examining the range and direction of movement in the three main joints. The carpometacarpal joint, located at the base of the thumb, allows for a wide range of movements such as flexion and extension. Radial Deviation is when the thumb moves outward from the wrist, while Ulnar Deviation is when the thumb moves inward. Rotation allows the thumb to point towards other fingers or away from the palm. The MCP joint enables flexion, extension, and lateral movement of the thumb, with flexion being the main movement. The proximal phalanx moves away from the metacarpal bone, while the Interphalangeal Joint (IP) between the thumb's phalanges allows for flexion and extension. Coordination of these joints enables complex hand movements.



**Figure 3.** Thumb motions analysis diagram

### 3.3. Hand exoskeleton actuation system

The driving mechanism of hand exoskeleton devices encompasses the system utilized to regulate the movement of different joints of the exoskeleton, converting energy into mechanical motion through various physical methods to aid in the movement of human hands. The actuation systems outlined in this study are primarily categorized into five groups: Cable actuation, linkage-based actuation, Pneumatic actuation, and gear-motor actuation. Furthermore, other actuation systems such as Spring sheet actuation, Soft actuation are not addressed in this analysis. Cable actuation controls joint movement with ropes or cables. Linkage-based actuation uses rigid linkages connected to motors. Pneumatic actuation uses pneumatic actuators for force. Gear-motor actuation uses a motor to create rotating motion, which is then converted into linear motion for the finger through gears.

**Table 1.** Thumb module of devices

Author/enterprise	Device name	Actuation system	Type of actuators	Other fingers supported
Fischer et al.[23]	X-Glove	Linkage	Linear servo motor	II, III, IV, V
Takagi et al.[24]	--	Linkage	Air cylinders	II, III
K.O.Thielbar et al.[25]	VAEDA	Cable-driven	DC motor	II, III, IV, V
Borboni,A et al.[26]	Gloreha	Cable-driven	Pneumatic piston	II, III, IV, V
Connelly.L et al.[27]	Pneuglove	Pneumatic tubes	Pneumatic actuators	II, III, IV, V
Tong et al.[28]	Hand of hope	Linkage	Linear actuator	II, III, IV, V
Iqbal et al.[29-31]	HEXOSYS I	Linkage	Linear actuator	II
Iqbal et al.[32]	HEXOSYS II	Linkage	DC motor	II, III, IV
Fischer et al.(festo enterprise)[33]	ExoHand	Linkage	Linear actuator	II, III, IV, V
Troncossi et al.[34-35]	BRAVO	Linkage	DC motor	II, III, IV, V
Y.Zhou et al.[36]	Wear Me	Cable-driven	Brushless DC motor	II

**Table 1.** (continued).

Aubin et al.[37]	IOTA(Isolated orthosis for thumb actuation)	Cable-driven with Linkage	Servo motor	--
Tong et al.[38]	--	Linkage	Linear servo motor	II, III, IV, V
Meeker et al.[39]	Meeker	Cable-driven	Brushed DC motor	II, III, IV, V
Delph et al.[40]	Delph	Cable-driven	Servo motor	II, III, IV, V
Sandoval-Gonzalez O et al.[41]	Exok'ab	Gear-motor	Brushless DC motor	II, III, IV, V
Haghshenas-Jaryani et al.[42]	REHABGlove	Pneumatic tubes	Pneumatic actuators	II, III, IV, V
Gupta et al.[43]	ATX	Linkage(and flexible shafts)	DC motor(5,one per motion pair)	--
MOTUS NOVA[44]	Motus Hand	Linkage	Pneumatic actuators	--
Ochoa et al.[45]	J-Glove	Cable-driven(tendon based)	DC motor	II, III, IV, V

### 3.3.1. Cable actuation

In terms of actuators, cable-driven transmissions are the most common .[46]Cable-driven mechanisms use a series of ropes or cables to control the joint movements of the exoskeleton by stretching or relaxing these cables. This mechanism usually involves one or more motors that regulate the tension of the cables by rotating an actuator (e.g., a pulley) to allow for bending and stretching of the fingers.

The primary limitation of a cable-driven system lies in its intricate control requirements, necessitating precise tension regulation to facilitate coordinated and seamless finger movement. This complexity often demands sophisticated control mechanisms and algorithms to effectively manage the tension across multiple cables to prevent inconsistencies in motion. Furthermore, friction between the cables and various mechanical components, such as pulleys and guideways, during operation can result in gradual wear and deterioration, ultimately compromising the system's overall performance over time. Michael A Delph II et al. created a soft robotic glove called Delph that uses a cable-driven system to control finger movements. However, the system faces challenges with weight distribution, safety design, cable maintenance, and personalized adjustment, especially in managing tangled or damaged cables. [47]Yue Zhou et al. created a WearME Glove with a cable-driven system for precise control of finger and wrist movements, but cable slack can delay motor response and impact accuracy.[36]

### 3.3.2. Linkage-based actuation

Linkage actuation systems are mechanical transmission devices that transform rotary motion into linear motion. The primary purpose of these systems is to convert the rotational energy of a motor into linear reciprocating motion, enabling precise position control and force transmission. These systems are preferred for their precise control capabilities, efficient use of space, and simplified mechanical design, making them particularly suitable for applications requiring precision and limited space. Daniele Leonardis introduced the Bravo hand exoskeleton, which utilizes a Linkage actuation system to accurately replicate grip pressure across various experimental settings, allowing subjects to adapt their grip force in accordance with task demands. [34-35] Gupta et al. on the other hand, developed the ATX hand rehabilitation robot, which also employs Linkage actuation to enhance hand functionality through joint motor exercises and finger coordination training.[43]

Linkage actuation systems exhibit constraints in load-carrying capacity, dynamic response, and cost-effectiveness. The mechanical design may entail intricacies necessitating precise calibration and upkeep. Despite attempts at weight reduction, the exoskeleton may still impose strain on the patient's wrist, thereby compromising comfort. Furthermore, limitations in real-time feedback exist, particularly in instances involving patients with elevated muscle tension or muscle atrophy, rendering the accurate estimation and replication of force challenging.

### 3.3.3. *Pneumatic actuation*

Pneumatic actuation mechanisms employ gas pressure to facilitate the transmission of force and motion. Typically, these mechanisms incorporate one or multiple cylinders that generate linear or rotational motion when pressurized, thereby propelling the joints of the exoskeleton. While this method can yield significant force output, it often necessitates an external compressed air or hydraulic pump to serve as the primary power source. The research team led by Lauri Connelly has developed a pneumatic glove called PneuGlove, which is able to provide independent stretching assistance for each finger while allowing full arm movement, allowing patients to achieve significant improvements in areas such as the Fugl-Meyer assessment, the Box and Blocks test, and palm pinching force.[27] The pneumatic actuation system enables individualized control of finger assistance, accommodating the diverse rehabilitation requirements of patients. The lightweight pneumatic system gloves facilitate portability and usage in various positions, offering versatility and immediate feedback for therapists to tailor the training intensity and complexity.

Pneumatic systems exhibit certain limitations necessitating regular maintenance for optimal functionality and cleanliness of airbags. These systems may restrict the natural range of finger motion, particularly when airbags are inflated, and may necessitate supplementary hardware like air compressors and piping, thereby increasing system complexity and cost. Additionally, pneumatic gloves may lack precision in controlling movement within finger joints, thereby limiting their efficacy in intricate hand movement training scenarios.

### 3.3.4. *Gear-motor actuation*

The actuation mechanism of the hand exoskeleton typically involves the utilization of a gear motor system, comprising gears and a motor, to supply power and regulate the motion of the fingers or wrists. Within this system, the rotational energy produced by the motor is transformed into linear motion or alters the direction of movement through the gear transmission mechanism, thereby facilitating the articulation of the exoskeleton joints in flexion, extension, and other movements. The geared motor drive system offers accurate control over position and force, which is crucial for achieving precise movements in the context of rehabilitation. Sandoval-Gonzalez et al. introduced a new type of rehabilitation manipulator exoskeleton (ExoK'ab) that uses a gear motor drive system and is specially designed for position and force-position control. [41]

The challenges associated with gear motor drives parallel those of linkage drives, as their intricate mechanical design can pose challenges in terms of maintenance and adjustment. While initially intended to be cost-effective, the incorporation of high-precision sensors and motors may contribute to an increase in overall expenses. Furthermore, the complex gearing system of gear motor drives may impact their portability and usability.

### 3.4. *Hybrid actuation system*

Some hand exoskeletons utilize a hybrid drive system in addition to a single actuation system. The hybrid drive system combines various actuation modes to better accommodate the diverse needs of users and hand sizes, providing personalized assistance. Y. Zhang et al. developed a flexible hand exoskeleton robot with dexterous operation capabilities, optimizing the hybrid drive configuration to enable three-dimensional movement of the human thumb, assisted stroke patients to complete various training tasks, and significantly improved the fingertip force level.[48] The research and development of this hybrid drive system provides a new technological approach to hand rehabilitation.

The hybrid actuation modes of the exoskeleton allow for seamless transitions between various phases and tasks, or the simultaneous utilization of different drive modes, in order to enhance energy efficiency and movement effectiveness. This hybrid drive system enables the exoskeleton to deliver the requisite strength and stability during precise movements, while also offering sufficient flexibility for tasks requiring compliance.





**Figure 4.** Hand exoskeleton rehabilitation devices.

#### 4. Conclusion

This article provides a comprehensive overview of thumb hand exoskeleton equipment, analyzing and discussing the motion model of the thumb and the driving mode of the exoskeleton. The unique construction of the thumb presents a challenge in accurately defining a suitable thumb movement model for the design of hand exoskeletons, which remains an unresolved task. A significant portion of the equipment remains in the experimental phase, necessitating additional research prior to its implementation in clinical settings to effectively augment therapist efforts by enabling rigorous treatment through accurate and reproducible exercises. Due to the varying rehabilitation preferences of individual patients, a comprehensive unified model for hand rehabilitation assisted therapy that adequately addresses all needs has yet to be developed. The hybrid drive system enables intricate hand movements, including delicate gripping and manipulation, crucial for rehabilitation and daily activities. Ongoing research and development of hybrid-driven hand exoskeletons aim to enhance functionality, adaptability, and user experience to effectively aid patients with hand dysfunction in rehabilitation and daily living tasks.



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