# Optimization of Inkjet Printers and Exploration of Human Development and Electromagnetic Valve Technology

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*Abstract:* With the rapid development of digital technology, inkjet printing technology is being increasingly applied in various fields. The electromagnetic valve, as the core component controlling ink droplet ejection, determines the precision and stability of the printing process. This paper delves into the optimization of inkjet printers, underscoring their pivotal role in sustainable development and the critical function of solenoid valves in controlling ink ejection for achieving high-quality printing. It discusses thermal and piezoelectric inkjet technologies, addressing the challenges faced by solenoid valves, such as environmental adaptability and durability. The paper further explores optimization solutions and future trends, including miniaturization and enhanced environmental adaptability. Conclusively, advancements in inkjet printers and solenoid valves are essential for improving efficiency, reducing costs, and promoting environmental sustainability. The optimization of inkjet printers not only enhances printing efficiency and quality but also positively impacts energy conservation, emission reduction, and resource utilization, making them increasingly significant in the digital transformation across various industries.

Keywords: Inkjet Printers, Solenoid Valves, Printing Optimization

### 1. Introduction

As an important component of modern printing technology, the optimization and development of inkjet printers have profound significance in promoting the digital transformation of multiple industries and sectors [1]. The continuous innovation of technology, inkjet printers have not only made significant progress in printing efficiency and quality, but also demonstrated enormous potential in energy conservation, environmental protection, and resource utilization. Especially in industries such as printing and dyeing, textiles, advertising, labeling, and packaging, the application of inkjet printing technology not only simplifies the printing process, but also significantly reduces energy, water, and material consumption, reduces waste and carbon emissions, and achieves efficient, economical, and environmentally friendly printing methods. This article will delve into the significance of optimizing inkjet printers for human development, as well as the key role and theoretical basis of solenoid valves in inkjet printers, while also looking forward to the future development of solenoid valve technology.

This article first describes the working principle of inkjet printers, followed by the working principles of various components such as solenoid valves. Then, it provides an overview and analysis of solenoid valves, aiming to identify the challenges they face and their future development. The

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optimization of inkjet printers not only improves printing efficiency and quality, but also has a positive impact on energy conservation, emission reduction, and resource utilization. In industries such as printing, textiles, advertising, labeling, and packaging, the application of inkjet printing technology simplifies the printing process, reduces energy, water, and material consumption, lowers waste and carbon emissions, and achieves efficient, economical, and environmentally friendly printing methods. With the continuous advancement of technology, inkjet printers are playing an increasingly important role in promoting digital transformation in multiple industries.

# 2. Theoretical analysis of inkjet printers and solenoid valves

## 2.1. The structure and basic principles of inkjet printers

Inkjet printer is a common office and home printing device that forms images or text on paper by ejecting ink. The basic structure of an inkjet printer typically includes a print head, ink cartridges, control board, solenoid valve, stepper motor, and charge control system [2]. The general structure of printer is shown in Figure 1.



Figure 1: General structure of printer [2]

The basic principles of inkjet printers are mainly divided into two types: thermal inkjet and piezoelectric inkjet. The thermal inkjet type uses a heating element to quickly heat the ink, generating bubbles. The expansion force of the bubbles sprays the ink out of the nozzle. This method has the advantages of simple structure and low manufacturing cost, but it consumes a certain amount of energy during the heating process and may produce odors due to ink heating. The piezoelectric inkjet type uses piezoelectric materials to deform under the action of an electric field, thereby pushing ink out of the nozzle. Piezoelectric inkjet technology has the advantages of high precision, good stability, and a wide range of ink types, but the manufacturing cost is relatively high.

### 2.2. The importance of solenoid valves in inkjet printers

In the operation of inkjet printers, solenoid valves play a crucial role. Electromagnetic valves directly affect printing quality, speed, and reliability by controlling the ejection of ink. In inkjet printers, the solenoid valve is closely matched with the nozzle, and each nozzle is connected to an electromagnet. When the electromagnet is activated by current, the nozzle opens and ink is ejected onto the printing medium under pressure. When the electromagnet is powered off, the nozzle closes, preventing the ink from continuing to spray. This precise control of the switch of different nozzles allows the inkjet head to control the position and quantity of ink ejection, thereby forming the desired image or text on the paper.

Electromagnetic valves play multiple roles in inkjet printers, jointly ensuring the efficient operation and printing quality of the printer. They control ink flow, accurately locate inkjet, prevent ink drying, maintain printer nozzles, and achieve independent control of different colors of ink in multi-color inkjet printers.

The intelligent closure design of solenoid valves can effectively reduce the possibility of nozzle blockage, especially in inkjet printers. The nozzle solenoid valve is in an open state when the inkjet printer is working, and closes when it is turned off. This design helps maintain the printing performance of the inkjet printer and reduce maintenance requirements. The fast response and high efficiency of solenoid valves are also key to high-speed printing of inkjet printers. They can switch and control ink in an instant, ensuring the continuity and stability of the printing process, which is of great significance for improving printing efficiency and reducing costs.

### 2.3. Various types and working principles of solenoid valves

According to the working principle and structural characteristics, solenoid valves can be divided into several types, such as direct acting solenoid valves, pilot operated solenoid valves, and distributed direct acting solenoid valves. Each type of solenoid valve has its specific application scenarios and advantages. For example, direct acting solenoid valves have a simple structure and reliable operation, but are usually used for small diameters and low-pressure situations; Pilot operated solenoid valves are suitable for large diameter and high-pressure applications, with the advantages of sensitive action and high flow rate; Distributed direct acting solenoid valves combine the principles of direct acting and pilot operated, and have a wider range of applications.

Direct acting solenoid valve: When powered on, the solenoid coil generates electromagnetic force to lift the closing member from the valve seat and open the valve; When the power is cut off, the electromagnetic force disappears, and the spring presses the closing member against the valve seat, causing the valve to close. Direct acting solenoid valves have a simple structure and reliable operation, but are generally used in situations with small diameters and low pressures.

Pilot operated solenoid valve: When powered on, the electromagnetic force opens the pilot hole, causing the pressure in the upper chamber to rapidly decrease, creating a high and low pressure difference around the closing member. The fluid pressure pushes the closing member upward, and the valve opens; When the power is cut off, the spring force closes the pilot hole, and the inlet pressure quickly forms a lower and higher-pressure difference around the closing member through the bypass hole. The fluid pressure pushes the closing member to move downward and close the valve. Pilot operated solenoid valves are suitable for applications with large diameters and high pressures, and have advantages such as sensitive action and high flow rate.

Distributed direct acting solenoid valve: Combining the principles of direct acting and pilot operated, when there is no pressure difference between the inlet and outlet, after being energized, the electromagnetic force directly lifts the pilot small valve and the main valve closing member upward in sequence, and the valve opens. When the inlet and outlet reach the starting pressure difference,

after being energized, the electromagnetic force pilot small valve, the lower chamber pressure of the main valve rises, and the upper chamber pressure drops, thereby using the pressure difference to push the main valve upwards; When the power is cut off, the pilot valve uses spring force or medium pressure to push the closing member downwards, causing the valve to close. The distributed direct acting solenoid valve combines the advantages of direct acting and pilot operated, and has a wider range of applications.

### 2.4. The specific role of solenoid valves in inkjet printers

Electromagnetic valves play multiple roles in inkjet printers, jointly ensuring the efficient operation and printing quality of the printer [3, 4].

(1) Control ink flow: The solenoid valve ensures that ink is ejected onto the printing medium at the correct time and position by controlling the flow of ink. They can be quickly turned on and off to control the flow of ink and achieve precise printing effects.

(2) Accurate positioning inkjet: During inkjet printing, solenoid valves control the amount and speed of ink ejection to achieve precise printing resolution. This is crucial for printing high-quality images and text. The precise control of the solenoid valve ensures the accurate position of ink droplets on the paper, thereby achieving high-precision printing effects.

(3) Prevent ink from drying up: When the printer is not working, the solenoid valve can be closed to prevent ink from flowing out of the nozzle, thereby avoiding ink drying up and nozzle clogging. This feature helps extend the lifespan of the printer and maintain print quality. 3. The specific role of solenoid valves in inkjet printers

(4) The maintenance of the printer nozzle solenoid valve can also be used in the maintenance process of the printer, for example, when cleaning the print head, the solenoid valve can control the flow of cleaning solution to remove blockages in the nozzle.

(5) In multi-color inkjet printers, each color ink channel has its own solenoid valve to ensure independent control of different colors of ink, thereby achieving precise color mixing and printing.

# 3. Challenges and Optimization Directions for Electromagnetic Valves

### 3.1. Challenges

The performance and longevity of solenoid valves in inkjet printers are contingent upon their ability to withstand the rigors of frequent and prolonged use. Durability is a critical attribute, as it ensures the valves maintain reliability and a long service life, which is essential for continuous operation in various industrial settings. In addition to durability, solenoid valves must also exhibit robust electromagnetic compatibility to function correctly in environments with strong electromagnetic interference, preventing misoperation that could disrupt the printing process.

Response speed is another vital characteristic, particularly in fast-paced automated production lines where quick reactions to control signals are necessary to uphold production efficiency. Solenoid valves must be able to open and close swiftly to meet the demands of high-speed printing applications. However, ensuring a good sealing performance in the closed state is also crucial to prevent medium leakage, which could lead to printing defects or equipment damage.

Power consumption is a significant factor, especially in applications where energy costs are high. Solenoid valves that operate over extended periods must be designed to minimize power usage, thereby reducing operational costs. Moreover, noise control is an important consideration for solenoid valves, as they may generate noise during operation. This is particularly relevant in low-noise environments such as hospitals and laboratories, where excessive noise can be disruptive.

Maintenance and repair of solenoid valves should be straightforward and efficient to minimize downtime and keep the printing process running smoothly. Additionally, cost effectiveness is a key

consideration for users when selecting solenoid valves. While performance is paramount, the production and procurement costs must be balanced to ensure economic viability.

Standardization and compatibility are also crucial for solenoid valves, as they need to adhere to international and industry standards to ensure seamless integration with other systems. This compatibility ensures that the valves can be used in a wide range of applications without compatibility issues. Safety is a paramount concern in the design of solenoid valves, as they must be engineered to prevent safety accidents that could arise from malfunctions.

Lastly, with the advent of Industry 4.0 and the Internet of Things (IoT), solenoid valves are expected to support intelligence and networking capabilities. This enables remote monitoring and control, enhancing the overall efficiency and intelligent of the printing process. In summary, the development and optimization of solenoid valves for inkjet printers involve a complex interplay of factors, each contributing to the overall performance, reliability, and efficiency of the printing system.

#### **3.2. Optimization Solution**

To address these challenges, researchers have proposed various optimization solutions, such as binary solvents prepared using cycloalkanes and n-alkanes, research on quantum dot inks, and new methods for inkjet 3D printing controlled by high-voltage electric fields.

Drees used cycloalkanes and n-alkanes with less corrosion to the TFB layer to prepare binary solvents. Quantum dot ink was used to study the film-forming characteristics of binary solvent inks of cyclohexane and n-octane with different volume ratios. By adjusting the optimization of the deposition process of quantum dots controlled by the volume ratio of cyclohexane and n-octane was carried out [5].

Liu Jian from Shenyang Jianzhu University has proposed a new method for controlling inkjet 3D printing using a high-voltage electric field to address the problem of low printing resolution caused by the fast drop speed of traditional inkjet 3D printing droplets. By applying a high-voltage electric field during the printing process, the droplets are subjected to a reverse electric field force to control the velocity of the droplets during the printing process, thereby ensuring high printing resolution and obtaining better results [6].

Mr. Bruno Ando from the University of Catania used Novacentrix's Metalon water-based silver ink to achieve strain gauge sensors through a low-cost full inkjet process. As a possible and convenient method, rapid prototyping of sensors can be achieved through inexpensive inkjet printing technology [7].

### **3.3. Future Development of Electromagnetic Valves**

As a key component in the field of industrial automation and control, the future development of solenoid valves will be influenced by various factors, including technological progress, market demand, environmental regulations, etc.

The future development of solenoid valves is poised to be significantly influenced by a myriad of factors, including technological progress, market demand, and environmental regulations. As the Internet of Things (IoT) and Industry 4.0 continue to evolve, solenoid valves are expected to become more intelligent, integrating functions such as self-diagnosis, predictive maintenance, and remote monitoring and control. These advancements will enhance system reliability and efficiency, providing a significant boost to the overall performance of industrial automation systems. Environmental adaptability: Electromagnetic valves will be designed to adapt to a wider range of environmental conditions, including extreme temperatures, humidity, corrosive environments, etc., to meet the needs of different industries.

Integration is another key area of focus, where solenoid valves will be combined with other sensors and actuators to create more complex control modules. This integration will simplify system design and improve overall performance, leading to more streamlined and efficient industrial processes. Additionally, miniaturization is becoming increasingly important to accommodate applications with limited space. Designers are working towards solenoid valves that are smaller in size and lighter in weight, without compromising or even enhancing their performance. Modularization: In order to meet the needs of specific applications, solenoid valves will provide more customized options and modular designs for rapid development and deployment.

Energy efficiency is also a growing concern, especially with rising energy costs and stricter environmental regulations. Solenoid valve designs are shifting towards greater energy efficiency, aiming to reduce power consumption and improve energy utilization efficiency. This aligns with the global push towards more sustainable industrial practices. Environmental adaptability is another critical aspect, with solenoid valves being designed to operate effectively across a broader range of conditions, including extreme temperatures, humidity, and corrosive environments. This adaptability ensures that solenoid valves can meet the needs of various industries and applications. Standardization and compatibility: Electromagnetic valves will pay more attention to standardization and compatibility to ensure compatibility with equipment and systems from different manufacturers, Material innovation plays a significant role in enhancing the properties of solenoid valves, such as corrosion resistance, wear resistance, and high-temperature resistance. These improvements extend the service life of the valves and contribute to their longevity and reliability [8]. Safety and reliability are paramount in the design of solenoid valves, with a focus on preventing leakage, overheating, and electromagnetic interference. These measures are crucial for maintaining the integrity of the system and ensuring the safety of operations. Modularization is also a trend in solenoid valve development, offering more customized options and modular designs to cater to specific application needs. This approach allows for rapid development and deployment, providing flexibility and responsiveness to market demands. Digital control is another area where solenoid valves are advancing, with support for advanced technologies such as digital signal processing (DSP) and fieldbus communication. This enables more precise control and better integration with modern control systems [9]. Environmental friendliness is a growing consideration in the design and manufacturing of solenoid valves. There is a focus on using environmentally friendly materials and reducing the emission of harmful substances, aligning with the global emphasis on environmental protection. Cost effectiveness is another important factor, with efforts to reduce the manufacturing cost of solenoid valves through large-scale production, automated manufacturing, and supply chain optimization. This ensures that performance is maintained while keeping costs low [10]. Standardization and compatibility are also critical for solenoid valves to ensure they can work seamlessly with equipment and systems from different manufacturers. This compatibility is essential for interoperability and widespread adoption [11]. Lastly, user-friendliness is being emphasized in the design of solenoid valves, with more intuitive operation interfaces and simplified maintenance processes. This reduces operational difficulty and maintenance costs, making solenoid valves more accessible and easier to manage.

In conclusion, the future development of solenoid valves will be a continuous process of innovation and adaptation, driven by technological advancements, market demands, and environmental considerations. These developments will shape the evolution of solenoid valves, ensuring they remain at the forefront of industrial automation and control.

#### 4. Conclusion

The evolution of solenoid valves is pivotal to the advancement of industrial automation and inkjet printing technology. As highlighted, the integration of intelligence, the pursuit of miniaturization, and the emphasis on energy efficiency and environmental adaptability are shaping the future of these

valves. The focus on safety, reliability, and user-friendliness ensures that solenoid valves will not only meet the current demands but also adapt to the challenges of tomorrow.

The continuous innovation in material science, digital control, and standardization is setting the stage for a new era of solenoid valve technology that is more efficient, sustainable, and interconnected, ultimately contributing to the progress of sustainable development and industrial Intelligent.

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